

Classifications					
AWS A 5.16			Material-No.		
ER Ti 2			3.7036		
Characteristics and field of use					
UTP A 902 Ti is used for welding titanium grade 2					
Typical analysis in %					
C	Fe	O	H	N	Ti
0,03	0,12	< 0,16	< 0,008	0,002	Balance
Rod diameter x length [mm]		Current type		Shielding gas (EN ISO 14175)	
1,6 x 1000*		DC (-)		I 1	
2,0 x 1000*		DC (-)		I 1	
2,4 x 1000*		DC (-)		I 1	
3,0 x 1000*		DC (-)		I 1	

*available on request